

Technical Sheet

WITCH NM 6.500

Custom code **56060010** Conditioning **2.20%**

Composition	100% Polyamid
Optimal lots Kg.	9.50 - 24.50 - 50 - 100 - 200 - 400
Instructions for use	FLAT KNITTING, 7" GAUGE 1 PLY.
Normal support	12 CONES, KG 1,0 WEIGHT
Knots for each cone	4

TECHNICAL DATA	Regulations	U.M.	VALUE
PILLING	ISO 12945-01:2002 A 14400 CICLI	VALUE	4/5
TWISTING		DEGREES	0 REGULAR IF <4°

- COLOURS ARE MADE BY YARN DYED RAW WHITE BASES; IT IS POSSIBLE TO DEVELOP AND PRODUCE CUSTOMER COLOURS.

COLOUR FASTNESS*	Regulations	LIGHT COLOURS	LIGHT COLOURS	MEDIUM COLOURS	MEDIUM COLOURS	DARK COLOURS	DARK COLOURS
		DEGRADE	DISCHARGE**	DEGRADE	DISCHARGE**	DEGRADE	DISCHARGE**
WASHING AT 30°	ISO 105-C06:2010	4	4	4	3/4	3/4	3
DRY WASHING	ISO 105-D01:2010	4	4	4	4	4	3/4
ALCALINE PERSPIRATION	ISO 105-E04:2009	3	3	3	3	3	3
ACID PERSPIRATION	ISO 105-E04:2009	3	3	3	3	3	3
DRY RUBBING	ISO 105-X12:2003	/	3/4	/	3	/	3
WET RUBBING	ISO 105-X12:2003	/	3	/	3	/	2/3
LIGHT***	ISO 105-B02:2004	2	/	3	/	3/4	/

* INDICATIVE MEDIUM VALUES.

** THE VALUES CONCERNING THE DISCHARGE OF COLOUR EXPRESS AN AVERAGE OF WHAT EMERGES ON SINGLE FIBRES COMPOSING THE WITNESS.

*** FOR COLOURS REALIZED WITH OPTICAL DYE, DEGREE VALUES OF LIGHT LOWER OF 1 POINT.
FOR COLOUR CHECKING ILLUMINATING SOURCE IS D65

SOLID COLOURS



STRIPED KNITWEAR WITH STRONG CONTRASTING



SUGGESTED TREATMENT	Regulations
PREVENTIVE OPERATIONS	
KIND OF TREATMENT	WATER
BATCH DEAL	1:40
TEMPERATURE	25° C.
TIMING	2-3 MINUTES
SOFTNERS	PH 7 NEUTRAL (50 ML ACETIC ACID FOR 40 LT OF WATER), NON-IONOGENIC SOFTNERS
CENTRIFUGE	1000 RPM X 2 MINUTES
DRYING	LOW TEMPERATURE TUMBLER, 70°C. MAX, DO NOT DRY TOO MUCH

-BACK TREATMENT FOR BETTER PILLING FASTNESS IS SUGGESTED.

AS GARMENT MAINTENANCE INDICATIONS IN CASE OF STRIGHT OR PATTERNED KNITWEAR WITH STRONG CONTRASTING COLOURS, DRY CLEANING IS SUGGESTED.

SHRINKAGE DUE TO TREATMENT Regulations

	LENGHT SHRINKAGE	WIDTH SHRINKAGE
SHRINKAGE DUE TO TREATMENT	10%	10%
AVERAGE CHARACTERISTICS	7" GAUGE 1 PLY YARN: 50 BEATS FOR 10 CM ON RAW WHITE KNIT, 55 BEATS ON FINISHED WEIGHT OF 380 GR/MQ.	

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Notes and features details

- IN THE ORDER PROPOSAL IT IS NECESSARY TO SPECIFY WHEN THE COLOURS ARE USED IN CONTRASTING TONALITIES.
- THE FOLLOWING PRODUCT RESPECTS THE EUROPEAN REGULATION REACH RULES.
- IN OUR PRODUCTION PROCESS WE DO NOT USE AZO DYES, WHICH ARE SUSCEPTIBLE TO THE RELEASE OF AROMATIC AMINES, PROHIBITED BY THE GERMAN REGULATION ON BASIC NECESSITIES AND LISTED IN ART.1, PARAGRAPH 2 OF DECREE BY THE GERMAN MINISTRY OF HEALTH ON 15/07/1994.
- COMPLIANCE WITH SPECIFIC REGULATIONS MUST BE REQUESTED AT THE TIME OF ORDER AND MUST BE CONFIRMED BY TORCITURA DI DOMASO SRL, WHICH WILL EVALUATE ITS FEASIBILITY AND COSTS.

- WE RECOMMEND THE USE OF 2 OR MORE THREADGUIDES ON MACHINE TO HAVE A STANDARDIZED EFFECT.
- AFTER 20 DAYS FROM DELIVERY, LOSS OF PARAFFIN BEGINS WITH A FOLLOWING INCREASING OF FRICTIONS DURING THE WEAVING.
- PLEASE TAKE CARE ON THE QUALITY OF THE SPOOLING IN CASE OF A NEW PARAFFINING. THE QUANTITY OF THE PARAFFIN MUST BE STANDARDIZED AND THE THICKNESS OF THE SPOOL MUST BE HOMOGENEOUS.
- PAY ATTENTION ON SPEED AND THE VOLTAGE OF THE SPOOLING. IN CASE OF PROBLEM, PLEASE CONTACT OUR TECHNICAL DEPARTMENT.
- THE ARTISANAL CONSTRUCTION OF THIS PRODUCT DETERMINES THE PRESENCE OF SOME KNOTS, PLEASE VALUE THE IMPACT ON THE FINISHED GARMENTS.
- DO NOT MIX DIFFERENT LOTS.
- DEFECTS DURING SAMPLING MUST BE TESTED BY OUR TECHNICAL DEPARTMENT WHICH HAS TO CONSIDER IF IT'S AN EXCEPTIONAL PROBLEM OR A DEFECT OF THE ARTICLE.
- THE TECHNICAL WASTE IN KNITTING ON THIS KIND OF YARN IS AROUND 7%.
- COMPLAINTS FOR QUANTITIES OVER 3 KGS ARE NOT ACCEPTED AND WE CANNOT ACCEPT COMPLAINTS ON FINISHED GARMENTS.
- WITH PRIOR NOTICE FROM CUSTOMERS, THE SPINNING MILL CAN MAKE IMPROVEMENT ONLY IF POSSIBLE.

WITH PRIOR NOTICE TO CUSTOMERS, WE RETAIN THE AUTONOMY, ONLY IF POSSIBLE, TO MAKE QUALITY IMPROVEMENTS ON PRODUCT. THE CUSTOMER MUST VERIFY THAT THE PRODUCT, IN ACCORDANCE WITH THE SYMBOLS SUGGESTED BY US, MEETS ITS EXPECTATIONS AND THE ONES OF ITS CUSTOMERS. TORCITURA DI DOMASO DECLINES ANY RESPONSABILITIES ON CONTROVERSIES CONCERNING THE LABELLING OF THE FINAL PRODUCT.